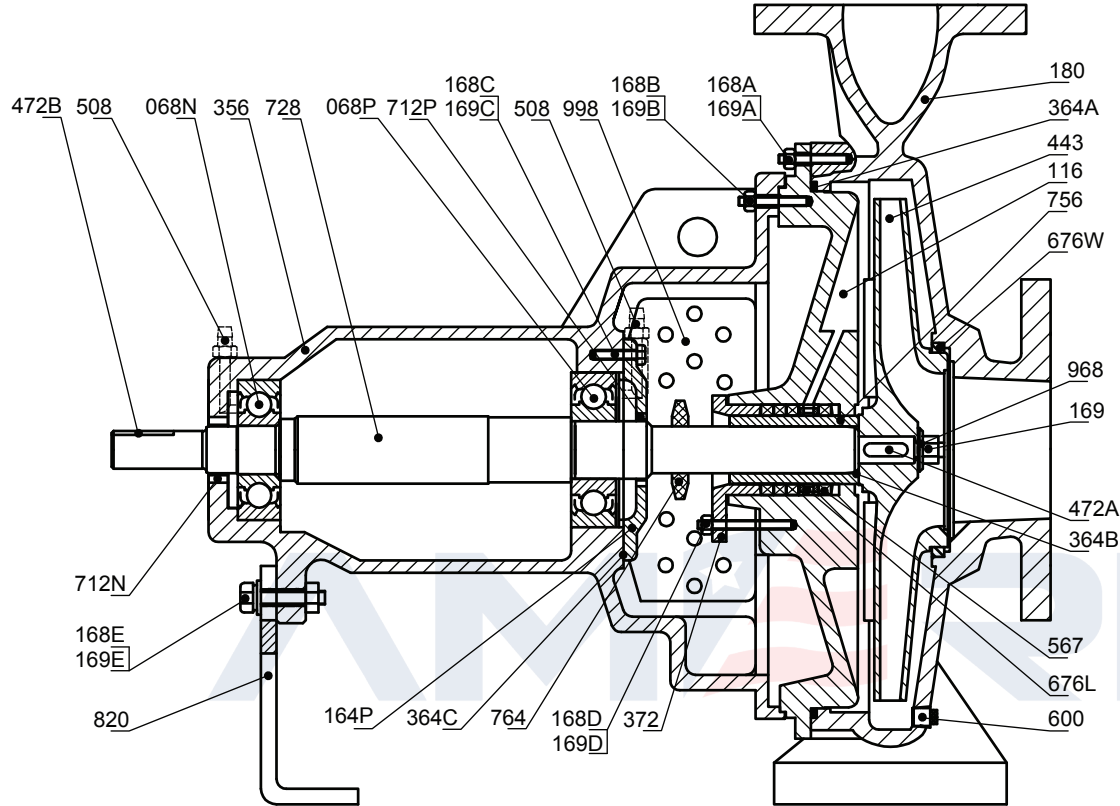




COMPLETE PUMP MODEL DESIGNATION

3x4-9 ES

KIT ASSEMBLY

OVERHAUL KIT

PART NUMBER

750-ES304009-304

COMPLETE PUMP PART NUMBER (304SS FITTED)

5010-304009-DI/304

ITEMS INCLUDED

168, 168D, 169, 364A, 364B, 372, 443, 472A, 567, 676L, 676W, 756
068N, 068P, 364C, 472B, 712N, 712P, 764

PART NUMBER BREAKDOWN

ITEM	PART NUMBER	DESCRIPTION	QUANTITY	MATERIAL
202-ES253011-304		2.5x3-11 ES FLUID END ASSEMBLY	1	DI/304
116	116-304009-060	REAR COVER, 3x4-9 ES	1	DI
168	168-0010-304	NUT, M10	3	304SS
168A	168-0012-304	NUT, M12	8	304SS
168B	168-0024-304	NUT, IMPELLER, M24	1	304SS
169A	169-1060-304	STUD, DOUBLE ENDED, M10x60	3	304SS
169B	169-1265-304	STUD, DOUBLE END, M12x65	8	304SS
180	180-ES304009-070	CASING, 3x4-9 ES	1	DI
364A	364-230X3.55-605	O-RING, 230x3.55	1	NBR
364B	364-32X1.8-605	O-RING, SHAFT SLEEVE, M32x1.8	1	NBR
372	372-304009-304	GLAND, PACKING	1	304SS
443	443-ES304009-304	IMPELLER, 3x4-9 ES	1	304SS
567	567-1010250-802	PACKING, 10x10x250	4	GRAPHITE
600	600-100500-104	DRAIN PLUG, 0.500 INCH NPT	1	CI
676L	676-10250-304	RING, LANTERN, 10x250	1	304SS
676W	676-14513010-208	WEAR RING, CASING, 145x130x10	1	BRZ
756	756-0100-304	SLEEVE, PACKING	1	304SS
968	968-0024-304	LOCK WASHER, IMPELLER, M24	1	304SS
705-ES0100-030		PF100 POWER FRAME ASSEMBLY	1	CI
068N	068-7308-647	BEARING, OUTBOARD, SKF 7308	1	STL
068P	068-7309-647	BEARING, INBOARD, SKF 7309	1	STL
164P	164-ES0100-030	CAP, BEARING HOUSING, PF100	1	CI
169D	169-1060-304	STUD, DOUBLE ENDED, M10x60	2	304SS
170	170-0510-304	CAPSCREW, M5x10	4	304SS
356	356-ES0100-030	POWER FRAME, PF100	1	CI
472A	472-080755-304	KEY, M8x7x55	1	304SS
472B	472-100840-304	KEY, M10x8x40	1	304SS
508	508-0601-651	GREASE FITTING, M6x1	2	304SS
712	712-VD30A-605	LIP SEAL, VD30A	2	NBR
728	728-ES0100-420	SHAFT, PF100	1	304SS
764	764-ES0100-605	SLINGER, PF100	1	NBR
820	820-304009-104	FOOT, POWER FRAME, 3x4-9 ES	1	CI
998	998-ES0100-304	GUARD, STUFFING BOX	2	304SS

NOTES:

BOLD ITEMS ARE RECOMMENDED SPARE PARTS.

AMERIFLO
4034 MINT WAY, DALLAS, TX 75237

ES FLEX-COUPLED END SUCTION

DRAWING NUMBER

ES-304009-PARTS